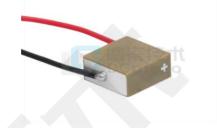




The **DCC2-020202** piezoelectric ceramic square plate is composed of alternating layers of ceramic and electrodes stacked crosswise, with a maximum displacement of up to 2.0 μ m. The red wire serves as the positive electrode (+) of the product, and the black wire serves as the negative electrode (-).



DCC2-020202

H: 2.0 ± 0.05 mm

-20~100 V 50nF ± 15% Drive Voltage Range Capacitance **Displacement** (Free <2.0% $2.0\ \mu m \pm 15\%$ **Dissipation Factor** Stroke) at 150 V <15% 560kHZ Hysteresis **Resonant Frequency Blocking Force at** Stiffness 80 N/µm 150 V Operating **Curie Temperature** 230 °C -25 ~ 130 °C Temperature L: 2.0mm $L{:}~2.0\pm0.1mm$ **Product Size** W: 2.0mm **Outer Dimensions** W: 2.0 ± 0.1 mm

Performance Parameters

• All specifications are quoted at 25°C, unless otherwise stated.

H: 2.0mm

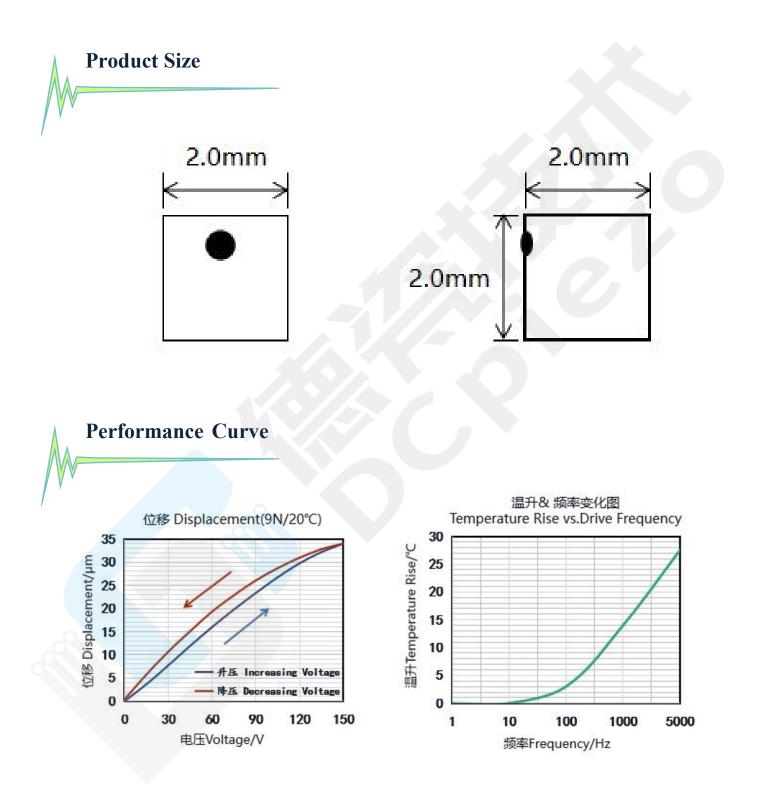
• The displacement may vary slightly for different loads, and the maximum displacement

occurs when used with the recommended load.

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• These temperature rises were measured after applying a sine-wave drive voltage ranging from 0 to 100V at the specified frequency for 10 minutes.

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Matters Needing Attention

1. Storage Conditions & Precautions:

Temperature: <50 °C, Humidity: <40%Rh. Avoid impact and compression. Store in vacuum-sealed bags for long-term preservation. When not in use, connect to a resistive discharge (\geq 100k Ω) or short-circuit (for low-capacitance ceramics).

2. Operating Conditions & Precautions:

Temperature: Maximum operating temperature $\leq 130^{\circ}$ C (preferably $< 60^{\circ}$ C). Add heat dissipation measures if temperature exceeds 80° C.

Humidity: <50%Rh. In high-humidity environments, preheat at low voltage before use to avoid creepage discharge.

Dust Avoidance: Dust adhesion on ceramic surfaces may reduce insulation resistance.

Clearance: Maintain a gap >1.6mm between ceramics and other conductors.

Safety: Do not immerse piezoelectric stacks in organic solvents or expose to flammable gases/liquids.

3. Assembly Precautions:

Polarity: Red wire = positive (+), black wire = negative (-). Reverse polarity may cause mechanical failure.

Handling: Handle with care to avoid impact. Wear gloves to prevent oil contamination.

Fit Tolerance: Assemble with clearance fit first, then tighten. Avoid interference fit to prevent ceramic compression.

Electrostatic Protection: Maintain >1.6mm gap between ceramics and metal parts to avoid static discharge.

Adhesive Bonding: Ensure flat bonding surfaces and remove excess glue to minimize contamination. Soldering: Limit contact time under high temperature to <1 second to protect ceramics and coatings.

High-Temperature Assembly: Control temperature <120 $^{\circ}$ C to prevent depolarization, adhesive failure, or coating damage.

4. Preload Instructions:

Load Application: Apply external load to the center of the stack or distribute uniformly on the Guangdong DCpiezo Technology Co., Ltd.

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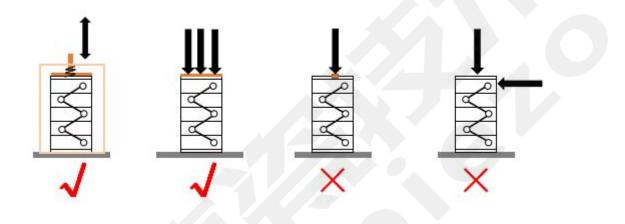




mounting surface. Ensure contact surfaces are flat and smooth.

Force Direction: Piezoelectric stacks can only withstand axial forces. Shear or torsional forces may cause mechanical failure.

Preload Force: Preload should not exceed 40% of maximum blocking force, and its direction must align with the motion axis to minimize shear stress.



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